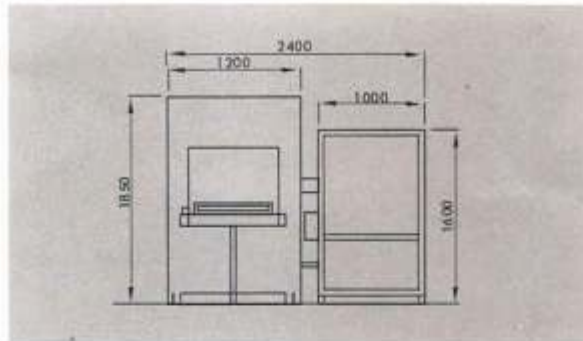
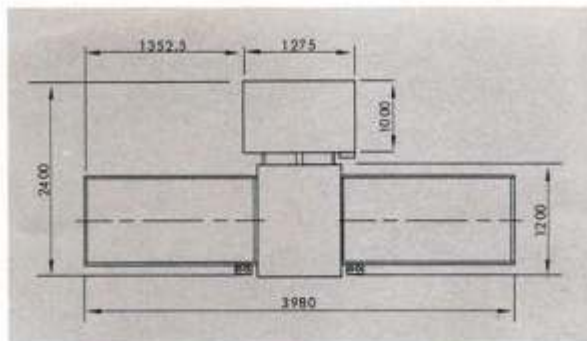


**REC**<sup>®</sup> HIGH FREQUENCY PLASTIC WELDING MACHINES



**15 KW**

**MONGA**  
ELECTRONICS PVT. LTD.



<b>MACHINE TYPE</b>		<b>HD - 150 ST</b>
Power Input KWA		25 at 415 V 50 Hz 3 Phase
H.F. Power Output KW		15
Output Freq. in MHZ		27.12
Timers	Preseal	0 - 12 secs
	Welding	0 - 12 secs
	Cooling	0 - 12 secs
Tubes	i) Oscillator	BR 1607 of EEV Or Equivalent.
	ii) Anticipator	5557 (Thyratron)
Rectifiers Silicon Type		3 Phase Bridge
Welding Capacity in Sq. cms consolidated on 1 mm thick clear flexible PVC		390
Welding Press Stroke		200 mm
Clearance of Throat		400 mm
Platen		1200 x 650 mm
Unpacked Wt. in kg		850

The machine shown in the picture is equipped with Hydraulic Power Pack for welding press and has Motorised Shuttle Trays. The machine is also available in pneumatic version for welding press and with or without manually operated shuttle trays. Similarly as per special application the press is also available in "C" frame construction wherever front-loading of the job is a must.

## MONGA ELECTRONICS PVT. LTD.

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